



COMPATIBILITY CHART

	WAX	DURAFLEX	WAX-RESIN	RESIN	NEAR-EDGE
<b>3M substrates:</b>					
3M Pressure Sensitive Labels 3812, 3813				HL32	
3M Pressure Sensitive Labels 7291, 9613, 7930				HL32	
3M Pressure Sensitive Labels 7860, 7860L, 7861				HL30	
3M Pressure Sensitive Labels 7863, 7865, 7866, 7867				HL30	
3M Pressure Sensitive Labels 7816, 7816L				HL30	
3M Pressure Sensitive Labels 7875, 7873, 7876				HL30	
3M Pressure Sensitive Labels 7811, 7811L, 7871, 7871L				HL30	
3M Pressure Sensitive Labels 7872, 7872L, 7908, 7908L				HL30	
3M Pressure Sensitive Labels 3921, 3921L, 7817, 7819, 7868				HL30	
3M Pressure Sensitive Labels 7812, 7874, 7874L, 7907				HL30	
Scotchall Brand Films 3690E, 3690-906E, 3692E, 3698E				HL30	
3M Overlaminates 7744L, 7744, 7861				HL30, HL32	
3M Overlaminates 5776FL, 5776NF				HL30, HL32	
<b>ACHEM substrates:</b>					
100J	S2° Stellar Wax	DF322		HL72, NK45	NK45
101J	S2° Stellar Wax	DF322		HL72	
209J		DF322	LA8	HL72	HA1, NK45
217J				HL72	HA1, HF29
218J	S2° Stellar Wax	DF322		HL72	
UL2000J	S2° Stellar Wax	DF322		HL72	
<b>ACPO substrates:</b>					
505T BOPP Clear Overlamine	S2° Stellar Wax			HL72, NK45	HA1, HF29, NK45
600T PET Clear Overlamine	S2° Stellar Wax		LA3, LA8	HL21, LR21, HL30, HL32, HL35, HL45, NK45	HA1, HF29, NK45
631T PET Matte Overlamine	S2° Stellar Wax		LA3, LA8	HL21, LR21, HL30, HL32, HL35, HL45, NK45	HA1, HF29, NK45
531T BOPP Matte Overlamine	S2° Stellar Wax		LA3, LA8	HL72, NK45	HA1, HF29, NK45
<b>ARJOBEX substrates:</b>					
Polyart	S2° Stellar Wax		LA3, C3 Colors	HL21, HL30, HL35, HL45, NK45	HA1, NK45
<b>AVERY DENNISON / FASSON ROLL substrates:</b>					
Trans-Therm 1C (coated paper)	S2° Stellar Wax		LA3		
Trans-Therm 2C (coated paper)	S2° Stellar Wax		LA3		
Trans-Therm C (coated paper)	S2° Stellar Wax		LA3		
Trans-Therm 2 (uncoated paper)	S2° Stellar Wax		LA3		
TransGloss (gloss paper)	S2° Stellar Wax		LA3		
3M Matte White S.P. TC (synthetic paper)	S2° Stellar Wax		LA3	HL21, HL30, HL32, HL45	
Smudge Proof Kimdura (synthetic paper)	S2° Stellar Wax		LA3	HL21, HL30, HL32, HL45	
1M & 2M White Polyester TC				HL21, HL30, HL32, HL45	
1M & 2M Clear Polyester TC				HL21, HL30, HL32, HL45	
1M & 2M Bright Chrome TC				HL21, HL30, HL32, HL45	
1M & 2M Brushed Chrome Polyester TC				HL21, HL30, HL32, HL45	
1M & 2M Matte Chrome Polyester TC				HL21, HL30, HL32, HL45	
2M Matte White TC PET				HL21, HL32, HL45	
2M CopyCode White PET				HL21, HL32, HL45	
2M CopyCode II White PET				HL21, HL32, HL45	
2M CopyCode Chrome PET				HL21, HL32, HL45	
2M CopyCode II Chrome PET				HL21, HL32, HL45	
1M & 2M Super Cold Seal Overlamine				HL21, HL30, HL32, HL45	

	WAX	DURAFLEX	WAX-RESIN	RESIN	NEAR-EDGE
1M & 2M Performance PET Overlamine				HL21, HL30, HL32, HL45	
1M & 2M White Printable Polyester				HL21, HL30, HL32, HL45	
1M & 2M Clear Printable Polyester				HL21, HL30, HL32, HL45	
2M Platinum Printable Polyester				HL21, HL30, HL32, HL45	
3M Matte White BOPP	S2° Stellar Wax		LA3	HL21, HL30, HL32, HL45	
2M BOPP TC	S2° Stellar Wax		LA3	HL21, HL30, HL32, HL45	
53751 3 pt C1S TT facestock	S2° Stellar Wax	DF322	LA3	HL30, HL32, HL45, HL49, HL72	HF12, HF24, HT17, HF29
53752 5pt C1S facestock	S2° Stellar Wax	DF322	LA3, LA8	HL30, HL32, HL45, HL49	HF12, HF24, HT17, HF29
16786 7pt C1S facestock	S2° Stellar Wax			HL72	HF12, HF24, HT17, HF29
53753 7pt C1S facestock	S2° Stellar Wax	DF322	LA3		HF12, HF24, HT17, HF29
53745 8pt C2S facestock	S2° Stellar Wax		LA3	HL72	HF12, HF24, HT17, HF29
53744 9pt C1S+ facestock	S2° Stellar Wax		LA3, LA8	HL72	HF12, HF24, HT17, HF29
77138 2M Clear BOPP TC		DF322	LA4, C3 Colors	HL30, HL35, HL45, HL49, HL72	HF12, HF24, HF29
77382 Global Co-Ex™ White TC		DF322	LA4, C3 Colors	HL30, HL35, HL45, HL49, HL72	HF12, HF24, HF29
78890 Global MDO Clear Polyolefin			LA4, C3 Colors	HL30, HL35, HL45, HL49, HL72	HF12, HF24, HF29
79184 2M Clear BOPP TC	S2° Stellar Wax	DF322	LA4, C3 Colors	HL30, HL35, HL45, HL49, HL72	HF12, HF24, HF29
XD305	S2° Stellar Wax	DF322	LA4, C3 Colors	HL30, HL35, HL45, HL49, HL72	HF12, HF24, HF29
XD306	S2° Stellar Wax	DF322	C3 Colors	HL30, HL35, HL45, HL49, HL72	HF12, HF24, HF29
XD307	S2° Stellar Wax	DF322	C3 Colors	HL30, HL35, HL45, HL49, HL72	HF12, HF24, HF29
<b>CLEAR CAST TECHNOLOGIES substrates:</b>					
Plastiprint Matte/Matte			LA3	HL21	
<b>DUNMORE substrates:</b>					
DC30673		DF322	LA3, LA8, C3 Colors		
DC30676			LA3, LA8, C3 Colors		
DC30680	S2° Stellar Wax		C3 Colors		
DC30683	S2° Stellar Wax	DF322	LA3, LA8, C3 Colors	HL21	
DC30687	S2° Stellar Wax	DF322	LA3, LA8, C3 Colors		
DC33650	S2° Stellar Wax	DF322	LA3, C3 Colors	HL21	
DP38		DF322	LA3, LA8, C3 Colors	HL21, HL45	
<b>FLEXCON substrates:</b>					
COMPUcal EXCEL 10442	S2° Stellar Wax	DF322	LA3, LA8	HL21, LR21, HL72, HL45, HL30, HL32, HL35	HA1, HF29
COMPUcal EXCEL 20440	S2° Stellar Wax	DF322	LA3, LA8	HL21, LR21, HL72, HL45, NK45, HL30, HL32, HL35	HA1, HF29, NK45
COMPUcal EXCEL 21450	S2° Stellar Wax	DF322	LA3, LA8	HL21, LR21, HL72, HL45, NK45, HL30, HL32, HL35	HA1, HF29, NK45
COMPUcal EXCEL 21440	S2° Stellar Wax	DF322	LA3, LA8	HL21, LR21, HL72, HL45, NK45, HL30, HL32, HL35	HA1, HF29, NK45
COMPUcal EXCEL 20450	S2° Stellar Wax	DF322	LA3, LA8	HL21, LR21, HL72, HL45, NK45, HL30, HL32, HL35	HA1, HF29, NK45
COMPUcal EXCEL 22440	S2° Stellar Wax	DF322	LA3, LA8	HL21, LR21, HL72, HL45, NK45, HL30, HL32, HL35	HA1, HF29, NK45
COMPUcal EXCEL 22450	S2° Stellar Wax	DF322	LA3, LA8	HL21, LR21, HL72, HL45, NK45, HL30, HL32, HL35	HA1, HF29, NK45
THERMLfilm SELECT 20920	S2° Stellar Wax	DF322	LA3, LA8	HL21, LR21, HL72, HL45, NK45, HL30, HL32, HL35	HA1, HF29, NK45
THERMLfilm SELECT 21970	S2° Stellar Wax	DF322	LA3, LA8	HL21, LR21, HL72, HL45, HL30, HL32, HL35	HA1, HF29, NK45
THERMLfilm SELECT 21980	S2° Stellar Wax	DF322	LA3, LA8	HL21, LR21, HL72, HL45, HL30, HL32, HL35	HA1, HF29
THERMLfilm SELECT 22720	S2° Stellar Wax	DF322	LA3	HL21, LR21, HL72, HL45, HL30, HL32, HL35	HA1, HF29, NK45
THERMLfilm SELECT 21940	S2° Stellar Wax	DF322	LA3, LA8	HL21, LR21, HL72, HL45, NK45, HL30, HL32, HL35	HA1, HF29
THERMLfilm SELECT 22980	S2° Stellar Wax	DF322	LA3, LA8	HL21, LR21, HL72, HL45, NK45, HL30, HL32, HL35	HA1, HF29, NK45
THERMLfilm SELECT 31800	S2° Stellar Wax	DF322	LA3, LA8	HL21, LR21, HL72, HL45, NK45, HL30, HL32, HL35	HA1, HF29, NK45
THERMLfilm SELECT 22970	S2° Stellar Wax	DF322	LA3, LA8	HL21, LR21, HL72, HL45, NK45, HL30, HL32, HL35	HA1, HF29, NK45
THERMLfilm SELECT 10852	S2° Stellar Wax	DF322	LA3, LA8	HL21, LR21, HL72, HL45, NK45, HL30, HL32, HL35	HA1, HF29, NK45
THERMLfilm SELECT 22940	S2° Stellar Wax	DF322	LA3, LA8	HL21, LR21, HL72, HL45, NK45, HL30, HL32, HL35	HA1, HF29, NK45
THERMLfilm SELECT 20970	S2° Stellar Wax	DF322	LA3, LA8	HL21, LR21, HL72, HL45, NK45, HL30, HL32, HL35	HA1, HF29, NK45
THERMLfilm SELECT 20980	S2° Stellar Wax	DF322	LA3, LA8	HL21, LR21, HL72, HL45, NK45, HL30, HL32, HL35	HA1, HF29, NK45

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NEXgen	S2° Stellar Wax	DF322	LA3, LA8	HL72, HL45, HL30, HL32, HL35	
DRUMcal				HL30, HL32	
Reflectamark PM400	S2° Stellar Wax		LA3, LA8	HL72, HL45, NK45, HL49, HL30, HL32	HA1, HF12, HF24, HF29, HT17, NK45
DPM U 150 Silver	S2° Stellar Wax		LA3, LA8	HL72, HL45, NK45, HL49, HL30, HL32	HA1, HF12, HF24, HF29, HT17, NK45
<b>GREEN BAY PACKAGING substrates:</b>					
050HS	S2° Stellar Wax		LA3, LA8, C3 Colors	HL21, HL30, HL45, NK45	NK45
0226WL	S2° Stellar Wax		LA3, LA8, C3 Colors	HL21, HL30, HL35, HL45, NK45	NK45
030TT	S2° Stellar Wax		LA3, LA8, C3 Colors	HL21, HL30, HL35, HL45, NK45	NK45
ADVAG0050	S2° Stellar Wax		LA3, LA8	HL21, HL30, HL35, HL45, NK45	NK45
050PT	S2° Stellar Wax		LA3, LA8, C3 Colors	HL21, HL30, HL45, NK45	NK45
095TK	S2° Stellar Wax		LA3, LA8, C3 Colors	HL21, HL30, HL35, HL45, NK45	NK45
100WP	S2° Stellar Wax		LA3, LA8, C3 Colors	HL21, HL30, HL35, HL45, NK45	NK45
026TL	S2° Stellar Wax			HL21, HL35, NK45	NK45
023WP	S2° Stellar Wax			HL21, HL30	
0TTFP	S2° Stellar Wax		LA3, LA8, C3 Colors	HL21, HL45, NK45	NK45
02TTS	S2° Stellar Wax		LA3, LA8, C3 Colors	HL21, HL30, HL35, HL45, NK45	NK45
054SG	S2° Stellar Wax		LA3, LA8, C3 Colors	HL21, HL35, HL45, NK45	NK45
039ET	S2° Stellar Wax		LA3, LA8	HL21, HL30, HL32, HL45, NK45	NK45
020CB	S2° Stellar Wax		LA8	HL21, HL30, HL35, HL45	NK45
020CL	S2° Stellar Wax		LA8	HL21, HL30, HL32, HL35, HL45	NK45
<b>HOP INDUSTRIES CORPORATION substrates:</b>					
Hop-Syn XT	S2° Stellar Wax		LA3	HL21, HL45	
Hop-Syn G1	S2° Stellar Wax		LA3	HL21, HL45	
Hop-Syn G3	S2° Stellar Wax		LA3	HL21, HL45	
Dura-Lite DLI	S2° Stellar Wax		LA3	HL21, HL45	
<b>KANZAKI substrates:</b>					
KTT-10 paper	S2° Stellar Wax		LA3	HL21	
KTT-40 paper	S2° Stellar Wax		LA3	HL21	
KTT-133 polypropylene	S2° Stellar Wax		LA3	HL21, HL30	
KTT-237 polypropylene	S2° Stellar Wax		LA3	HL21	
KTT-242	S2° Stellar Wax		LA3	HL21	
<b>LINTEC substrates:</b>					
FR5311-d pressure-sensitive system				HL45	
FR6311-d pressure-sensitive system				HL45	
FR-1015-50				HL45	
<b>MACTAC substrates:</b>					
Optiscan 1C Coated Paper	S2° Stellar Wax		LA3		
Optiscan 2C Coated Paper	S2° Stellar Wax		LA3		
Durascan S Polyolefin			LA3	HL21, HL30	
Durascan F Polyester			LA3	HL21, HL30	
Durascan P Polystyrene			LA3	HL21, HL30	
Durascan PCL Polystyrene			LA3	HL21, HL30	
Durascan L Polypropylene			LA3	HL21, HL30	
<b>POLYONICS substrates:</b>					
XF-552 Polyimide	S2° Stellar Wax		LA3, LA8	HL30, HL32, HL35, HL45, HL49, HL72, HL101	HA1, HF12, HF24, HF29, HT17
XF-555 Polyimide			LA3	HL21	
XF-562 Polyimide			LA3	HL21	
XF-541 Polyimide			LA3	HL21	
XF-784 Polyamide	S2° Stellar Wax	DF322	LA3, LA8	HL32, HL45, HL49, HL79	HA1, HF12, HF24, HF29
XF-518 Polyamide	S2° Stellar Wax	DF322	LA4, C3 Colors	HL30, HL35, HL45, HL49, HL72	HF29

	WAX	DURAFLEX	WAX-RESIN	RESIN	NEAR-EDGE
XF-524 Blue Polyamide	S2° Stellar Wax	DF322	LA4, C3 Colors	HL30, HL35, HL45, HL49, HL72	HF29
XF-525 Green Polyamide	S2° Stellar Wax	DF322	LA4, C3 Colors	HL30, HL35, HL45, HL49, HL72	HF29
XF-808 Aluminum	S2° Stellar Wax		LA4	HL30, HL35, HL45, HL49, HL72	HF29
<b>SEKISUI TA substrates:</b>					
1232 Matte BOPP			LA8	HL72, NK45	HA1, NK45
1432 Clear PET	S2° Stellar Wax	DF322	LA3, LA8	HL21, LR21, HL72, HL45, NK45, HL49, HL30, HL32, HL35	HA1, HF24, HF29, HT17, NK45
1132 Clear BOPP				HL21, LR21, HL72, HL45, NK45, HL30, HL32, HL35	NK45
1332 Clear BOPP				HL21, LR21, HL72, HL45, NK45, HL30, HL32, HL35	NK45
<b>UPM RAFLATAC substrates:</b>					
SY90H 2.3Mil PP Solid White TC	S2° Stellar Wax		LA3, LA8	HL35, NK45	HA1, NK45
S&51M 2.6Mil PP White TC	S2° Stellar Wax		LA3, LA8	HL21, HL45, NK45, HL30, HL32, HL35	HA1, NK45
SY35 PP Matte White tc	S2° Stellar Wax		LA3, LA8	HL21, LR21, HL45, NK45, HL30, HL32, HL35	HA1, NK45
SY/100t 4.0Mil Kimdura Smudgeproof	S2° Stellar Wax		LA3, LA8	HL21, LR21, HL45, NK45, HL30, HL35	HA1, NK45
SY/116P 3.9Mil Kimdura RP51	S2° Stellar Wax		LA3, LA8	HL21, NK45	HA1, NK45
IERP5X/44 Kromekote Extra RP5X	S2° Stellar Wax		LA3, LA8	HL21, NK45	HA1, NK45
SY/170E PE White TC 85	S2° Stellar Wax		LA3, LA8	HL35, NK45	HA1, NK45
PL/145G 54# Raflacoat	S2° Stellar Wax		LA3, LA8	HL21, HL35, NK45	HA1, NK45
PL/159X Raflasilk	S2° Stellar Wax		LA3, LA8	HL35, NK45	HA1, NK45
21/RP5X/5L Fluor Red					NK45

Not all ribbons have been tested on all substrates.